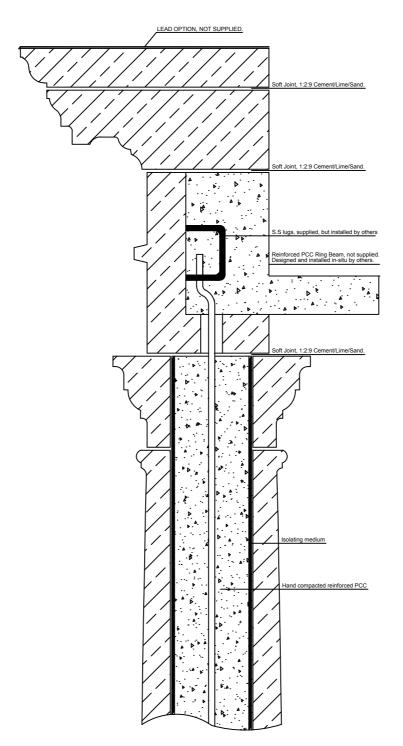
## Key Stonework Ltd Architectural Cast Stone

## **PORTICO ASSEMBLY**



We recommend that the Architrave should be erected as a permanent shuttering, with the rear being an in-situ reinforced PCC beam, designed to carry the weight of the structure.

Roof covering and str ucture by contractor.

Our Dry-Cast Columns are manufactured with a hollow core, which should be filled with hand compacted PCC, designed by others

The Column sections should be lined with polystyrene (or similar) not supplied, to act as an isolating medium when the Column cores are filled with concrete.

All our Porticos will required PCC foundations suitable to carry the weight of the structure.

BEDDING AND JOINTING
All components should be bedded
and jointed using 1:1:6
cement/lime/sand mortar (sand to
BS882 grade F) or similar. Joints
should be approximately 6mm
wide to allow for any irregularities
in the mating surfaces, and to
provide a full bedding and
pointing joint. The jointing mortar
should be left slightly recessed
from the surface of the stonework
or subsequently raked out,
leaving a rebated joint.

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